TC-11® Corrosion Inhibitor

Versus

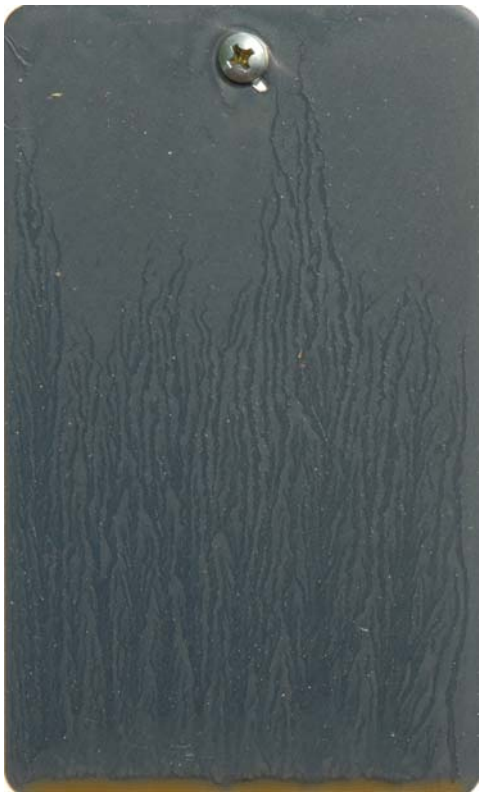
WD-40®, Tri-Flow™, and Boeshield® T-9

July 2006

Corrosion Test Methodology

1. Identical Type S Steel Q-Panels are chemically cleaned and treated once with a competing product.
2. The Q-Panels are mounted in a vertical position for 24-hours.
3. The Q Panels are mounted on a test panel.
4. The Q-Panels are exposed to identical environmental exposures – full tropical sunlight, intermittent rainfall, a salt breeze, and a nightly condensation cycle.
5. The Q Panels are photographed at 24-hour intervals using sunlight as the light source.

Start of Test



TC-11

WD-40

Tri-Flow

Boeshield T-9

Day One

TC-11

WD-40

Tri-Flow

Boeshield T-9

Day Two

TC-11

WD-40

Tri-Flow

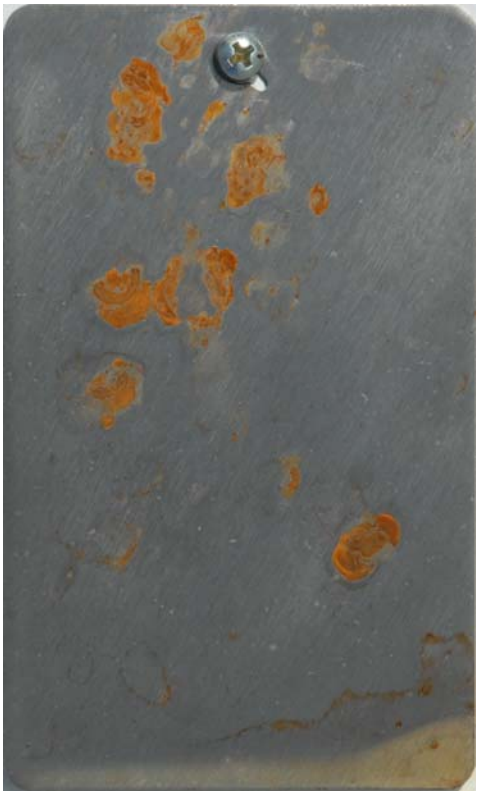
Boeshield T-9

Day Three

TC-11

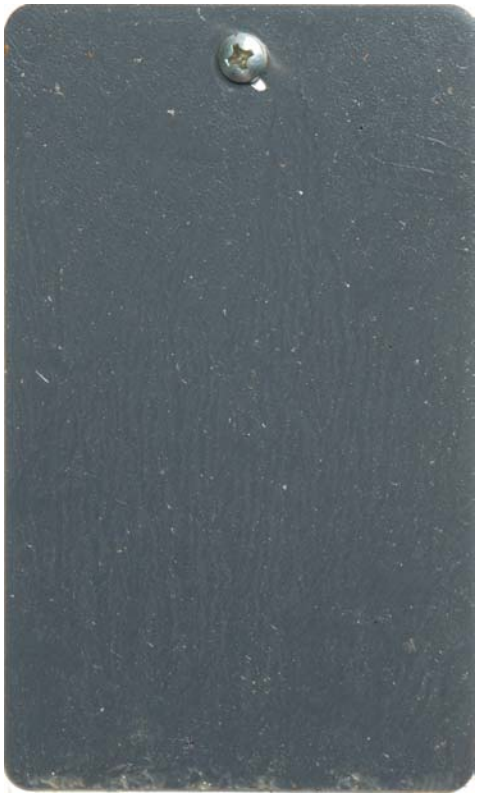
WD-40

Tri-Flow

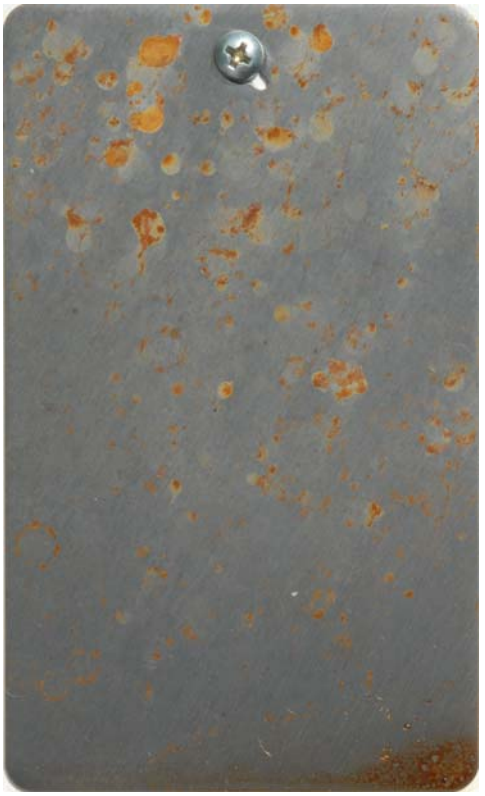


Boeshield T-9

Day Four

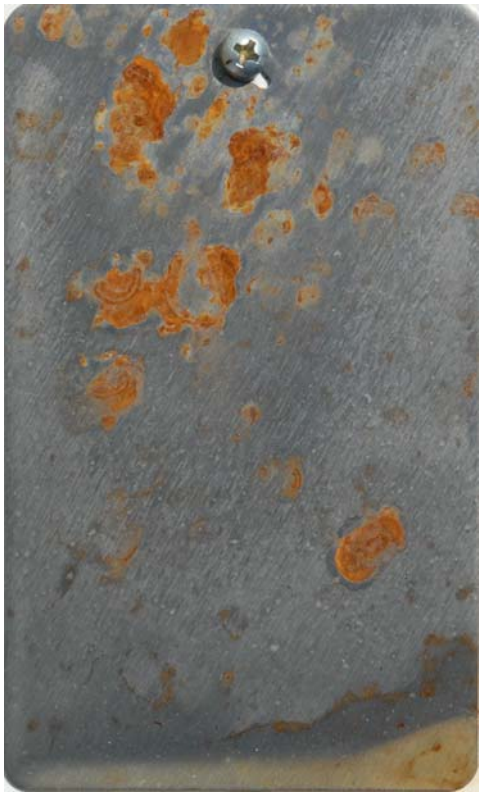


TC-11



WD-40

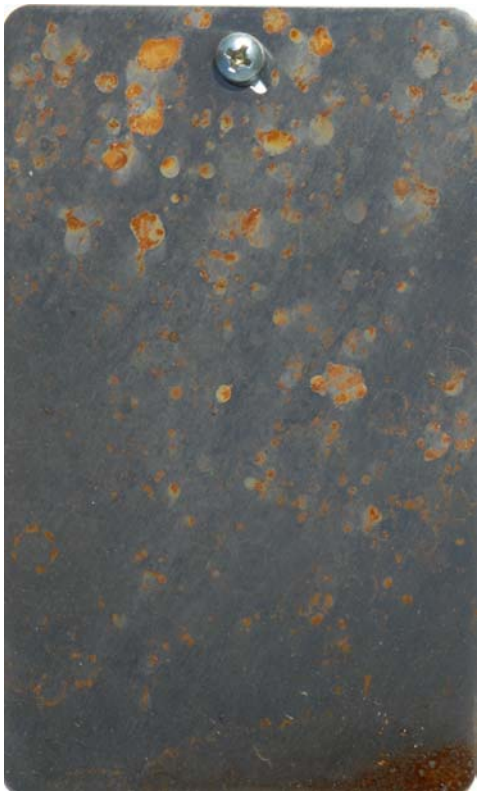
Tri-Flow



Boeshield T-9

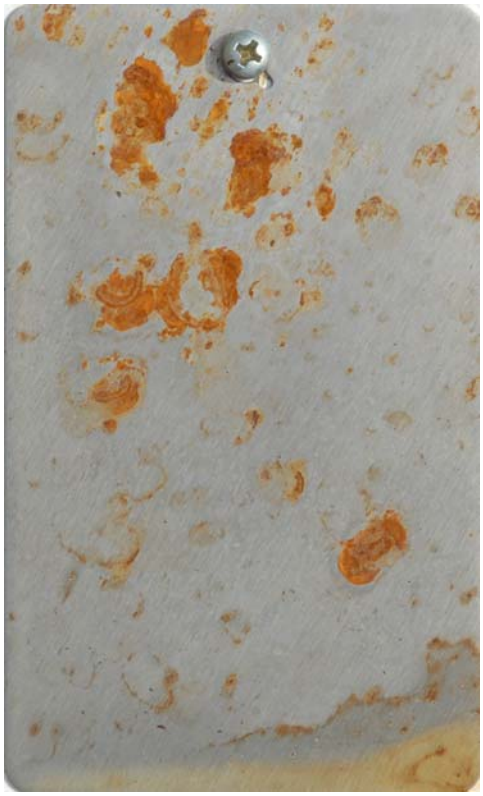
Day Five

TC-11



WD-40

Tri-Flow



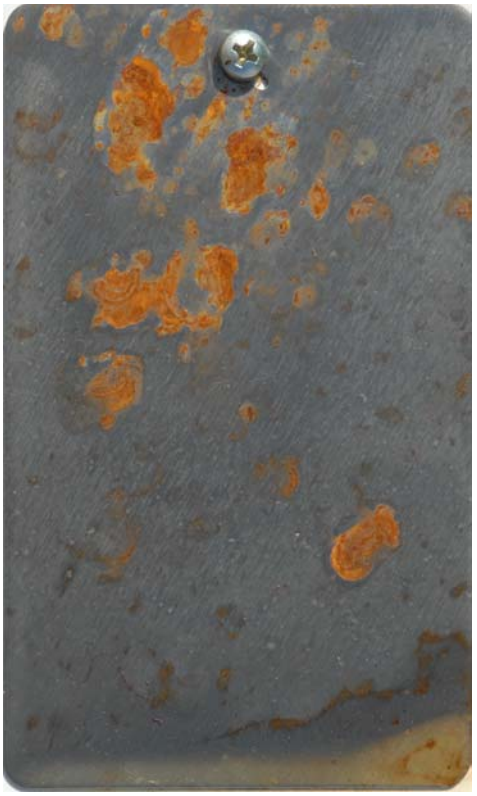
Boeshield T-9

Day Six

TC-11

WD-40

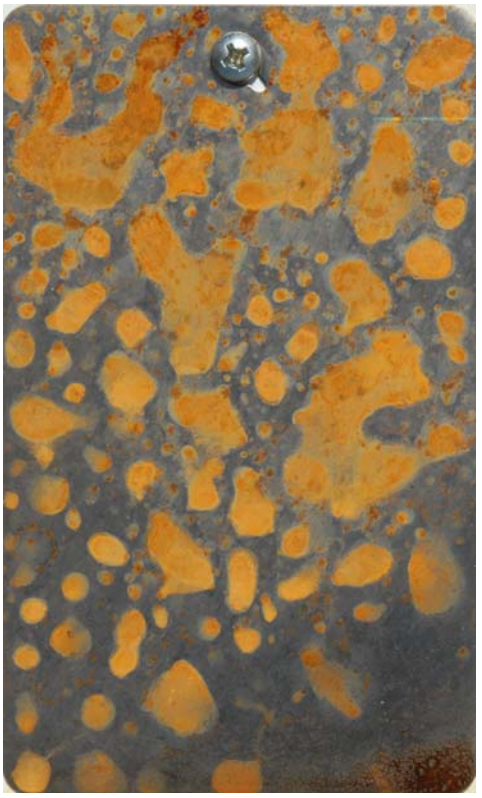
Tri-Flow



Boeshield T-9

Day Seven

TC-11



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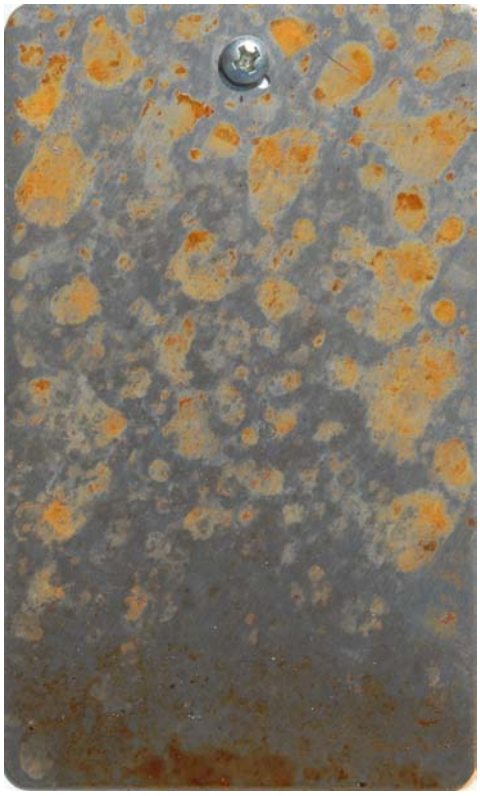
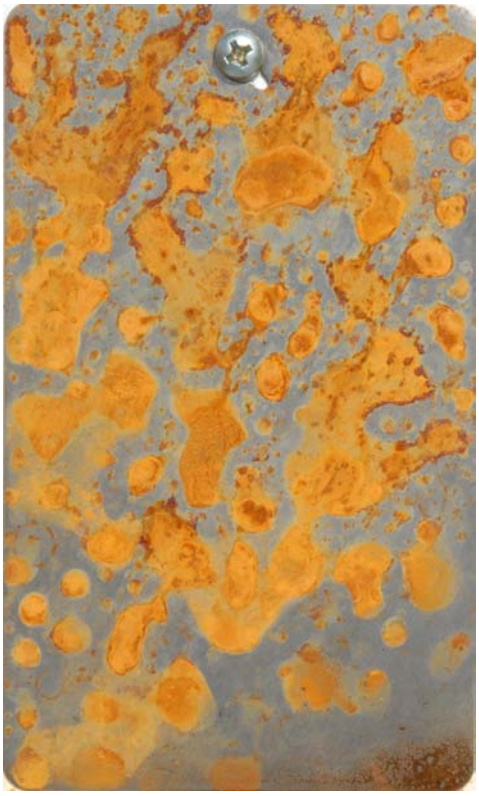


Tri-Flow

Boeshield T-9

Day Eight

TC-11



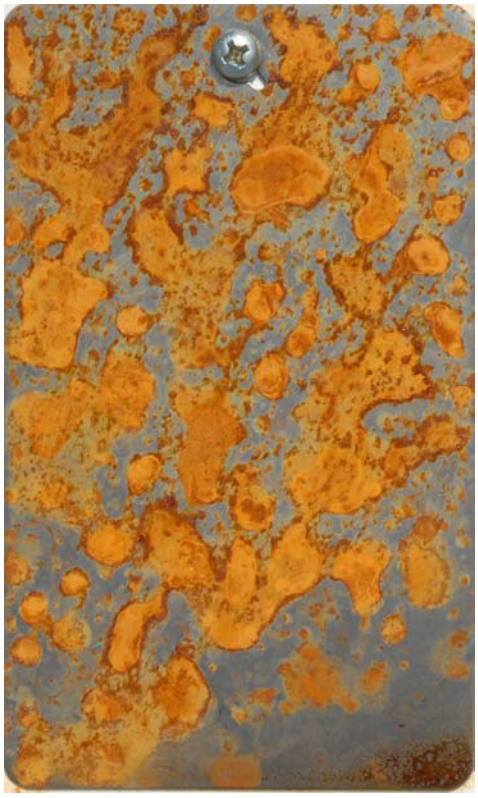
WD-40

Tri-Flow

Boeshield T-9

Day Nine

TC-11



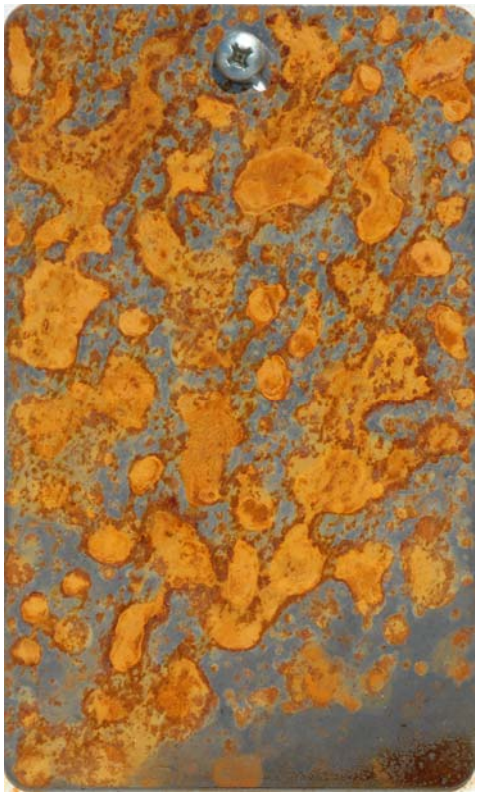
WD-40

Tri-Flow

Boeshield T-9

Day Ten

TC-11



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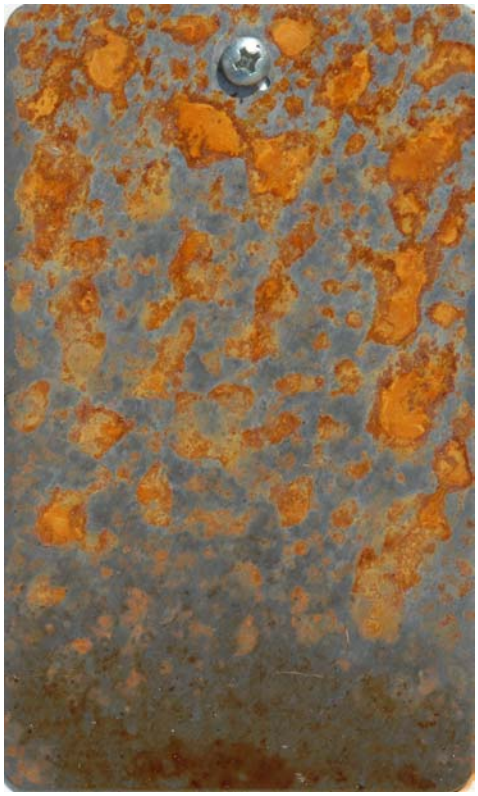
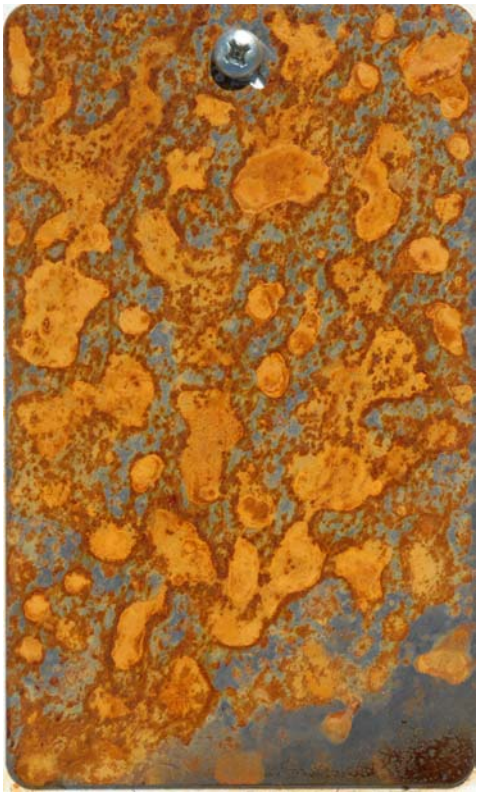


Tri-Flow

Boeshield T-9

Day Eleven

TC-11



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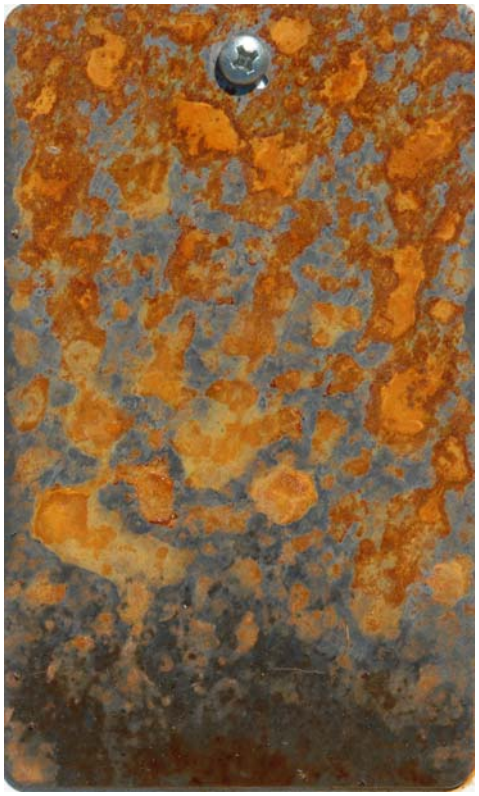
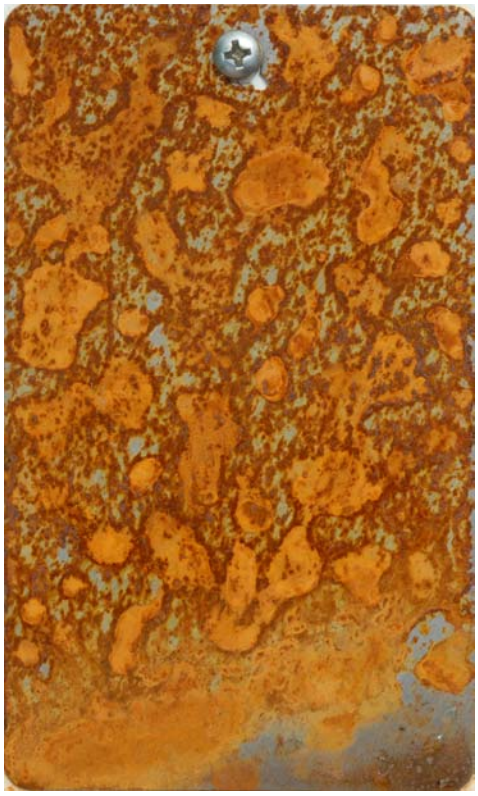


Tri-Flow

Boeshield T-9

Day Twelve

TC-11



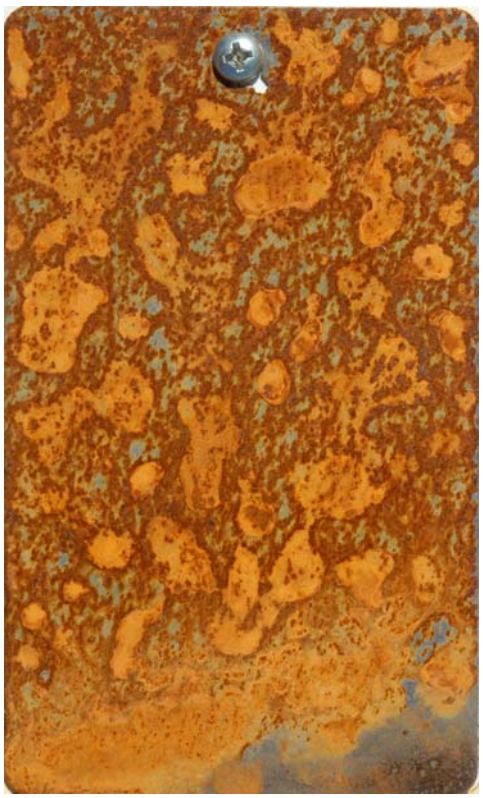
WD-40

Tri-Flow

Boeshield T-9

Day Thirteen

TC-11



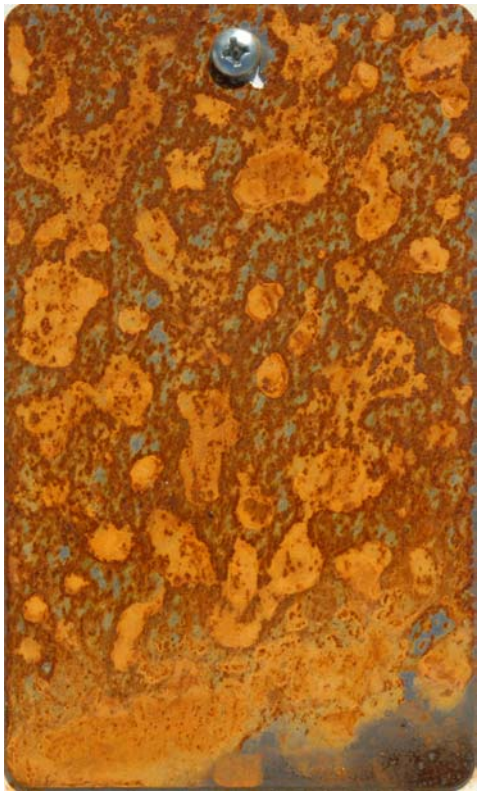
WD-40

Tri-Flow

Boeshield T-9

Day Fourteen

TC-11



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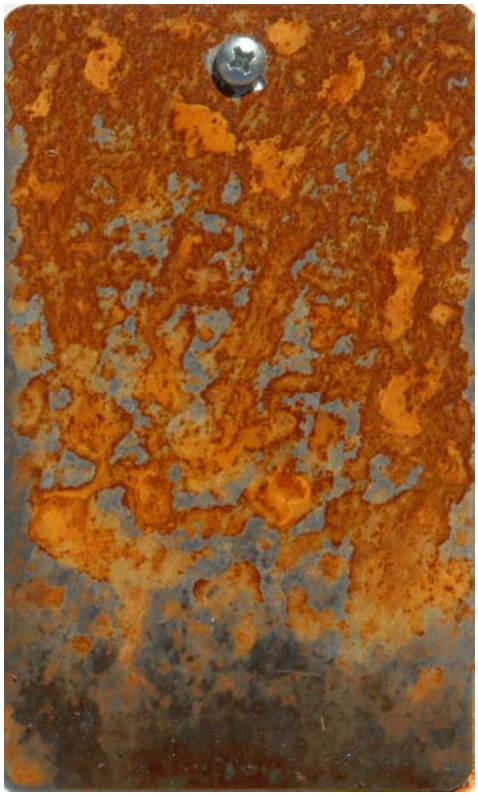
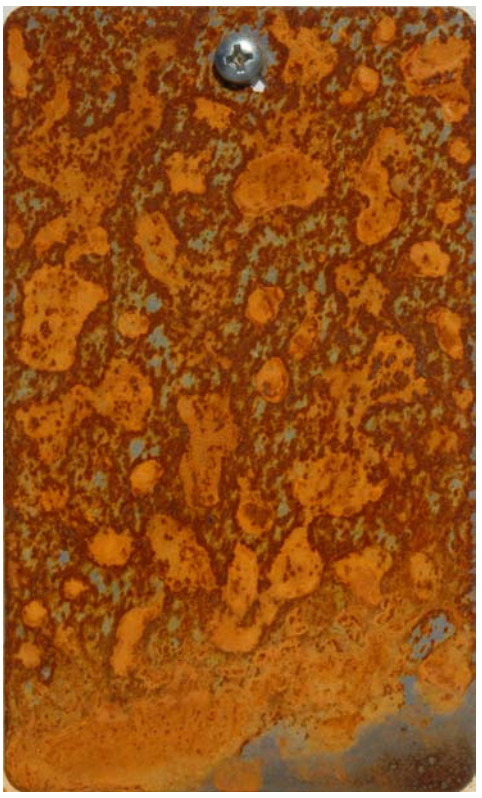


Tri-Flow

Boeshield T-9

Day Fifteen

TC-11



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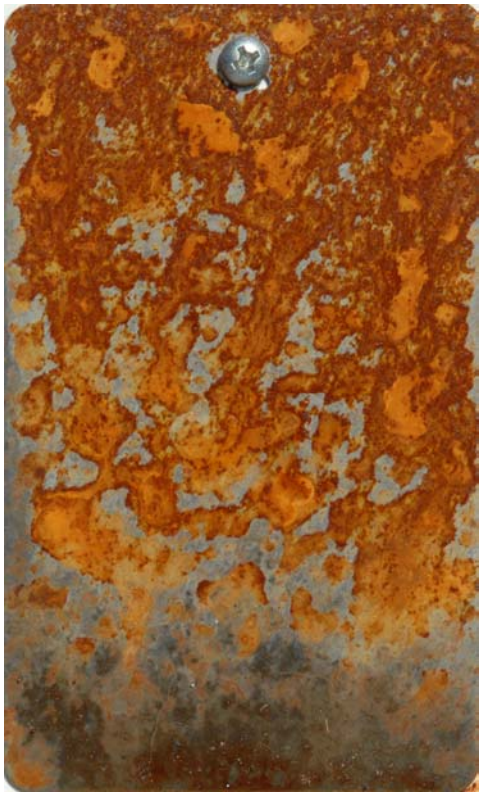
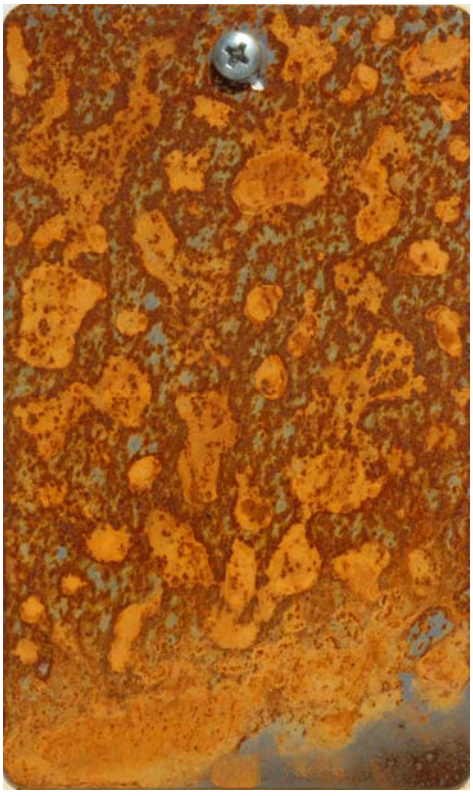


Tri-Flow

Boeshield T-9

Day Sixteen

TC-11



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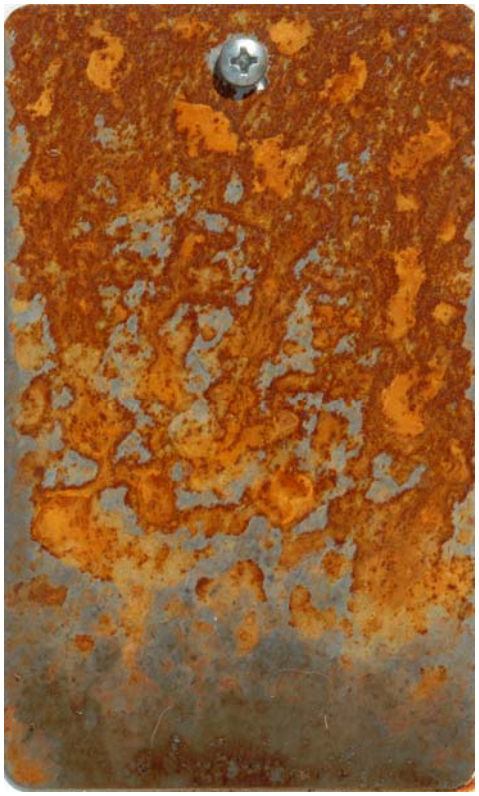
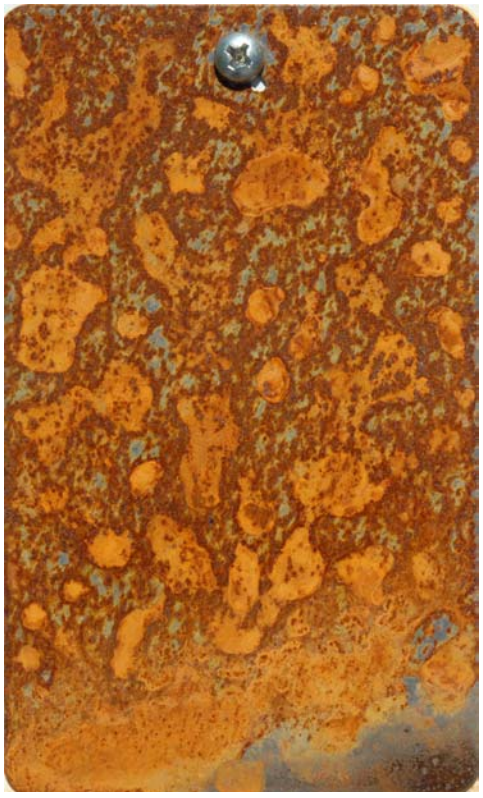


Tri-Flow

Boeshield T-9

Day Seventeen

TC-11



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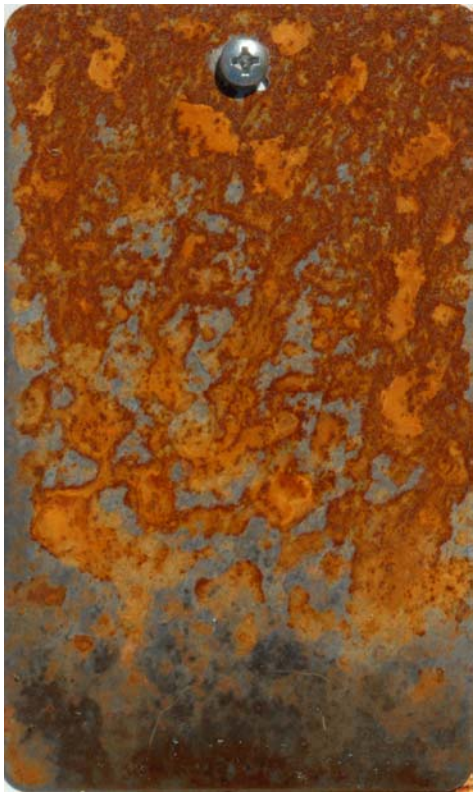
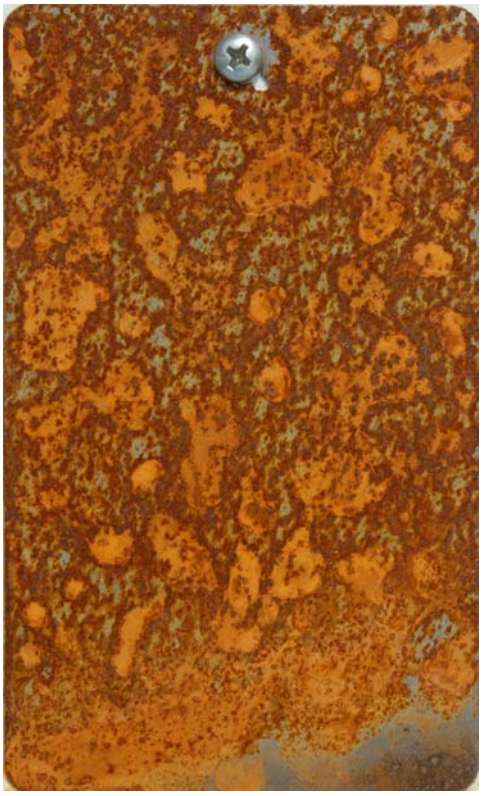


Tri-Flow

Boeshield T-9

Day Eighteen

TC-11



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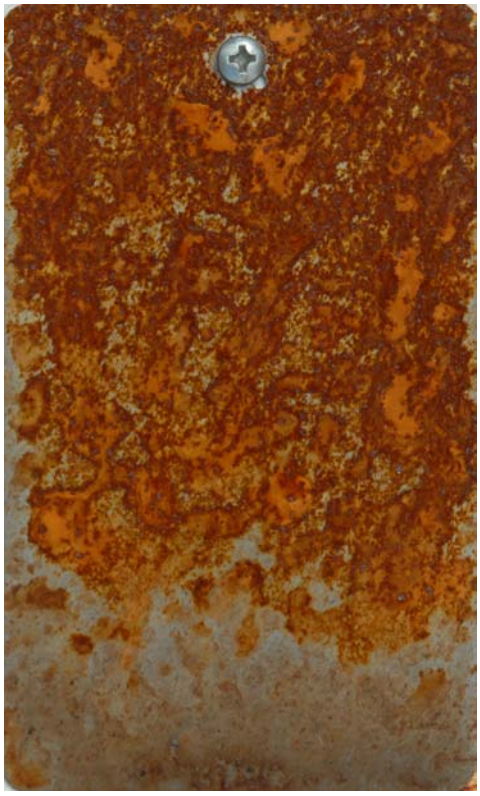
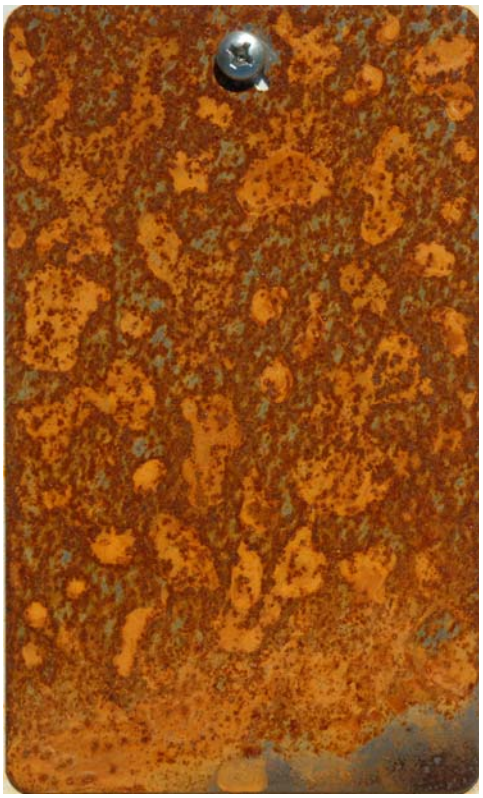


Tri-Flow

Boeshield T-9

Day Nineteen

TC-11



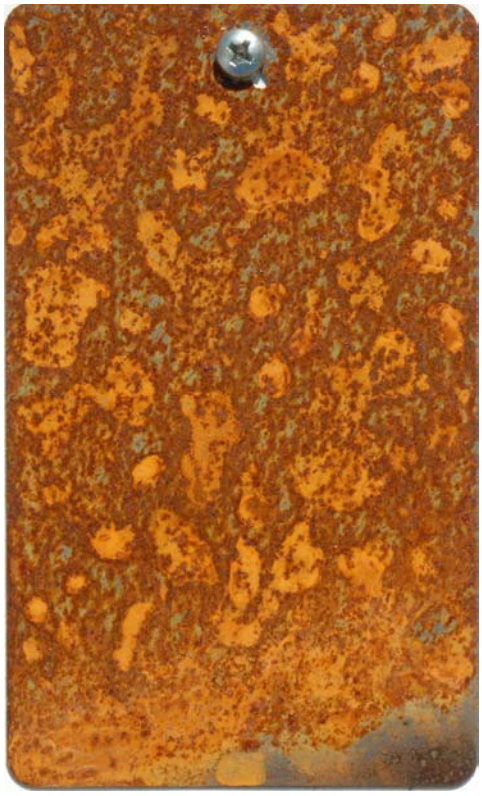
WD-40

Tri-Flow

Boeshield T-9

Day Twenty

TC-11



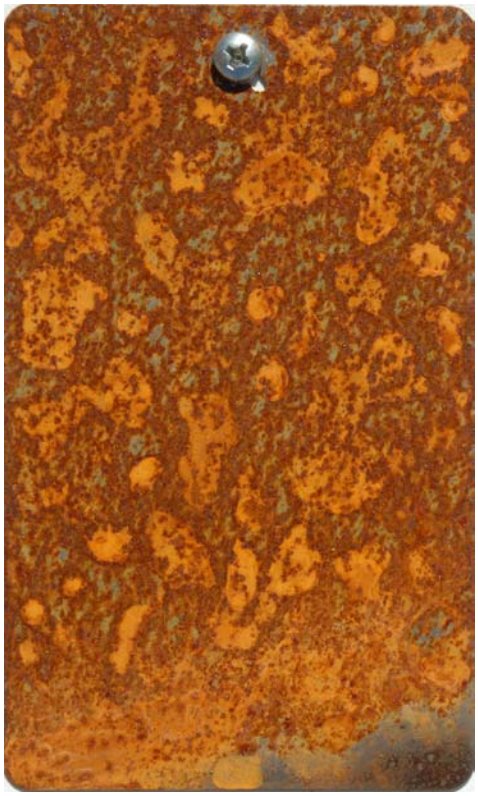
WD-40

Tri-Flow

Boeshield T-9

Day Twenty-One

TC-11



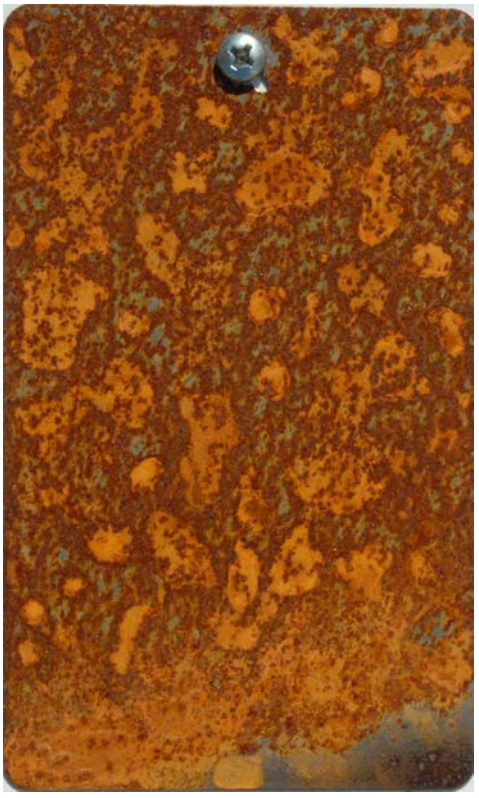
WD-40

Tri-Flow

Boeshield T-9

Day Twenty-Two

TC-11



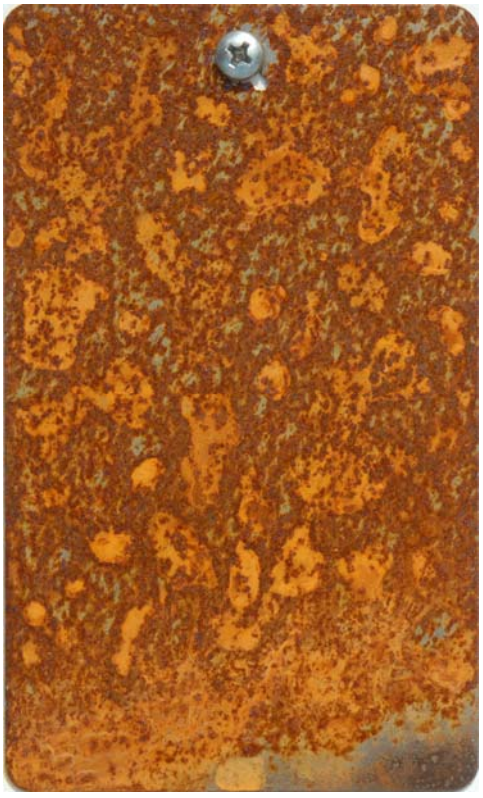
WD-40

Tri-Flow

Boeshield T-9

Day Twenty-Three

TC-11



WD-40

Tri-Flow

Boeshield T-9

Day Twenty-Four

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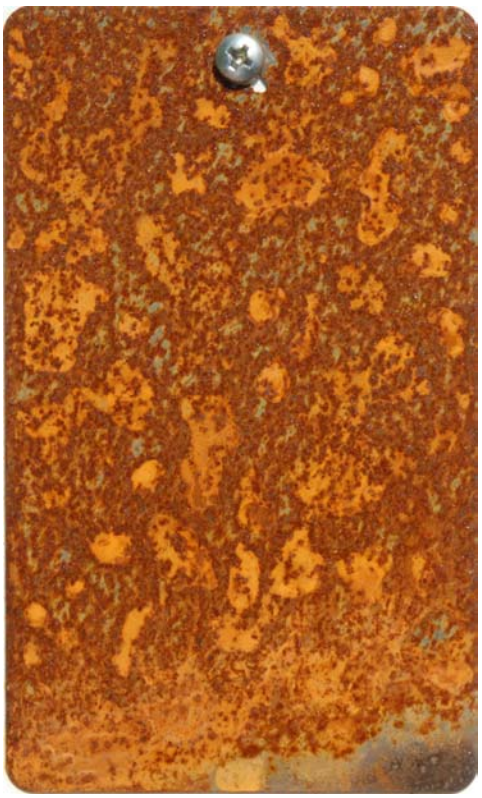


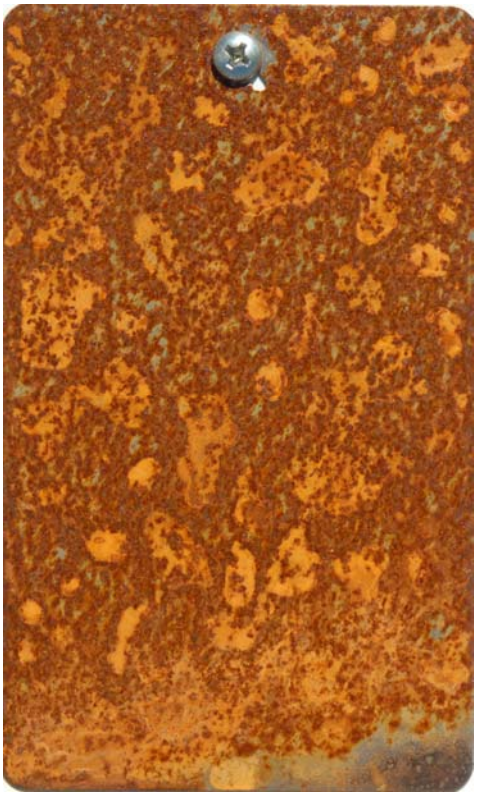
WD-40

Tri-Flow

Boeshield T-9

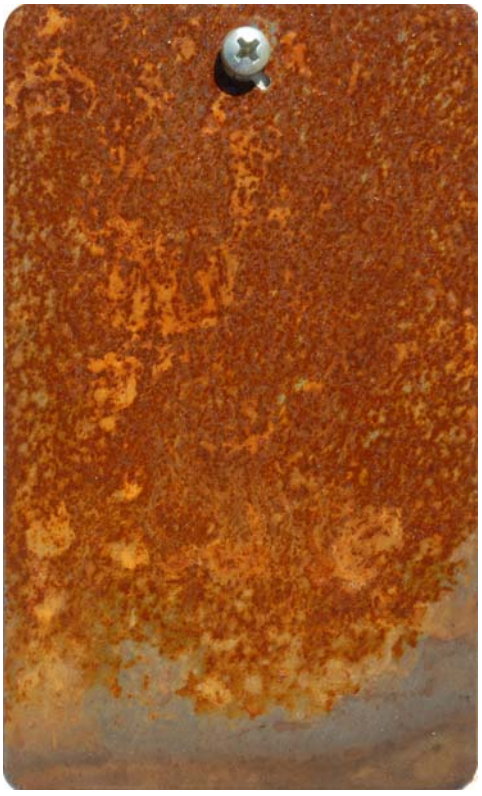
Day Twenty-Five

TC-11



WD-40

Tri-Flow



Boeshield T-9

Day Twenty-Six

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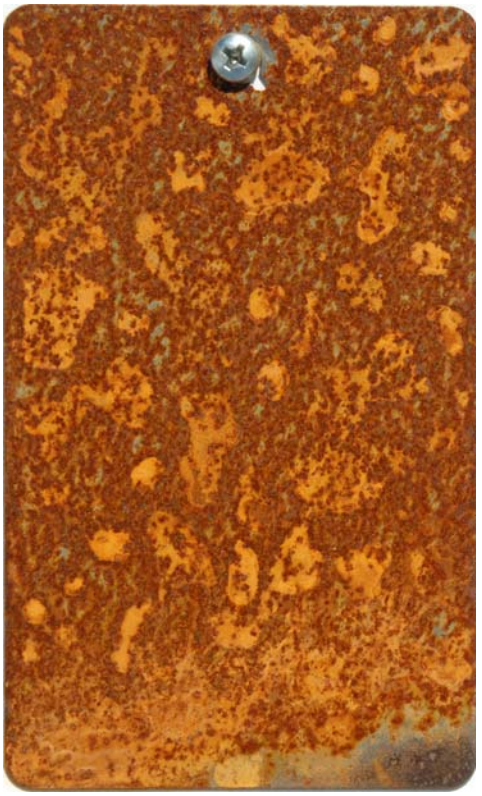

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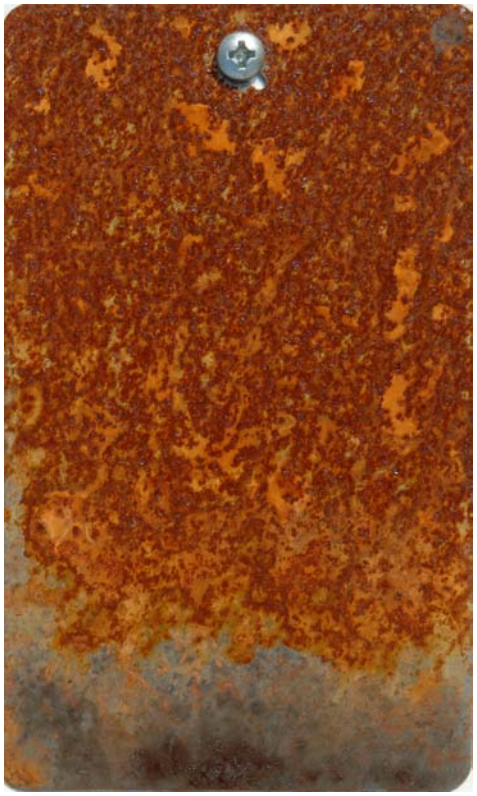
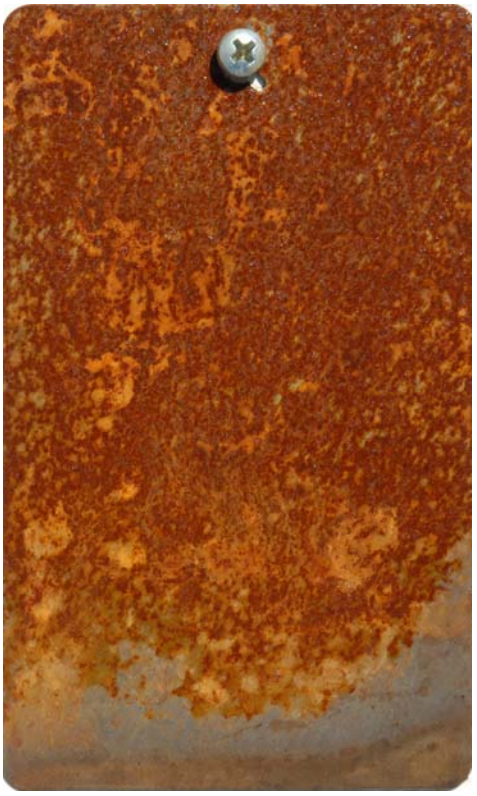


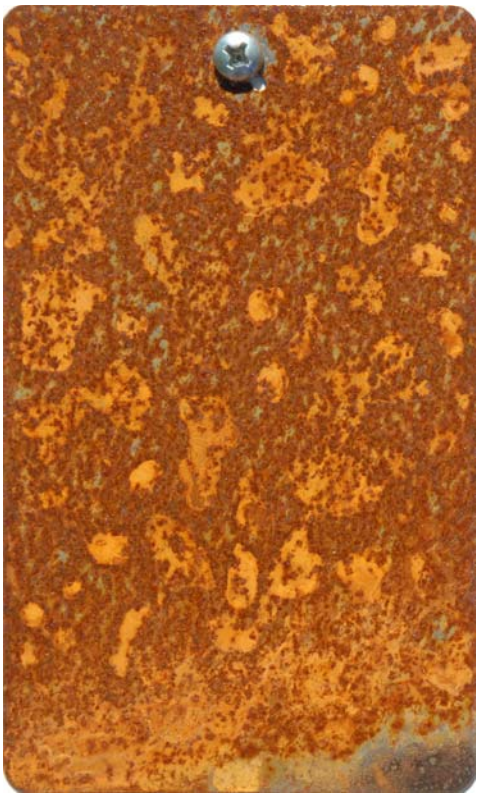
Tri-Flow



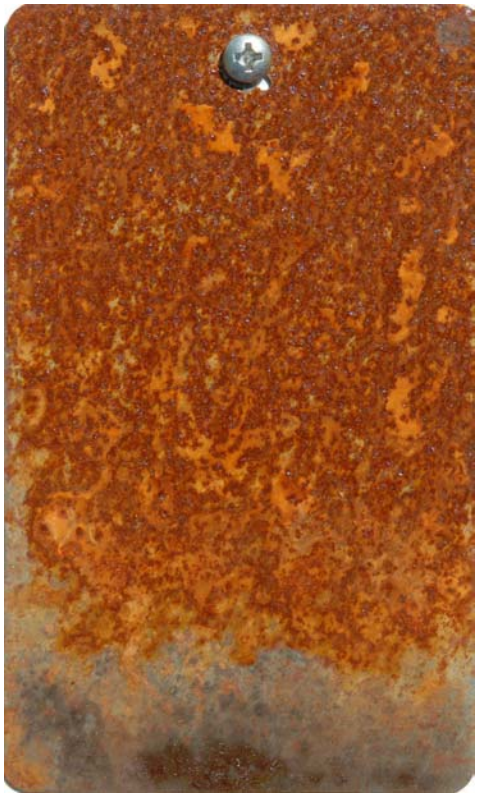
Boeshield T-9

Day Twenty-Seven

TC-11



WD-40



Tri-Flow

Boeshield T-9

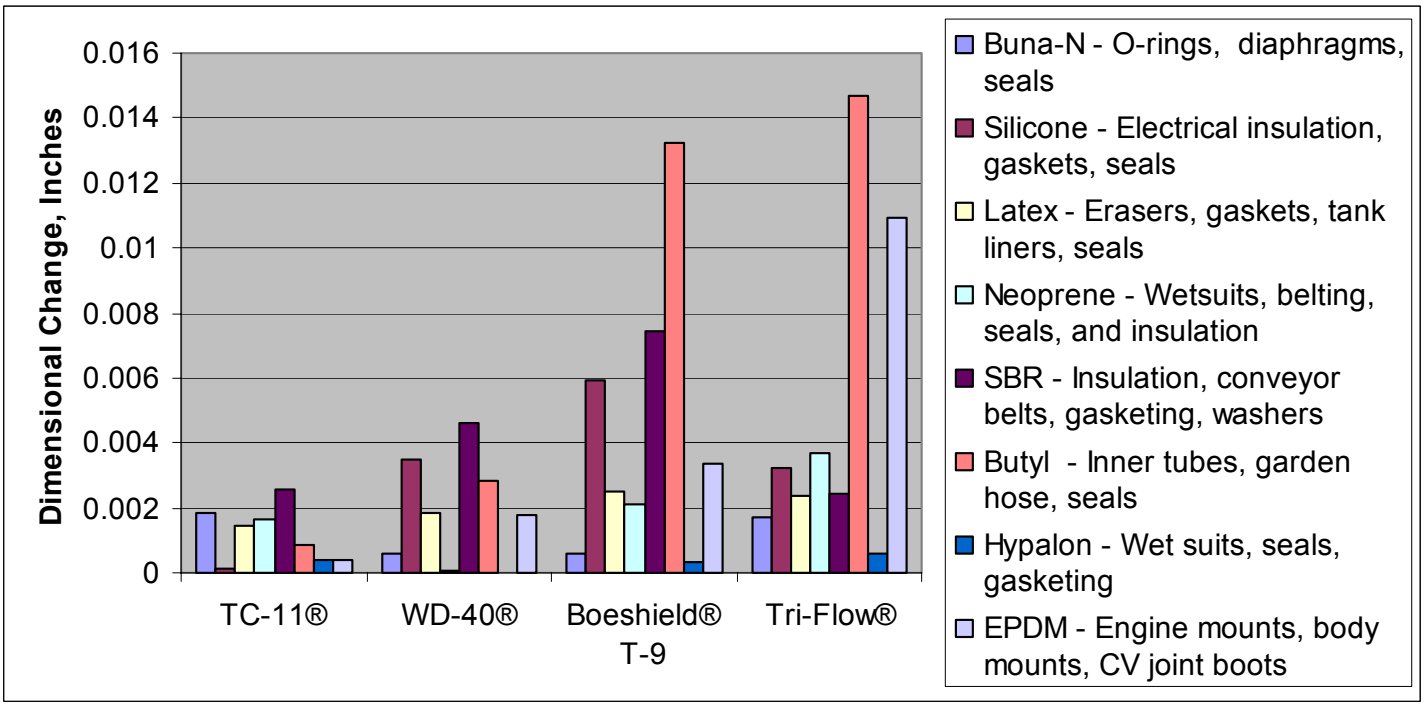
Corrosion Test Conclusions

1. Boeshield T-9 failed after three days of exposure.
2. WD-40 failed after four days of exposure.
3. Tri-Flow failed after five days of exposure.
4. TC-11 failed after 24 days of exposure.
5. TC-11 offers significantly better corrosion control performance than Boeshield T-9, WD-40, and Tri-Flow.

Compatibility Testing Methodology

- Test coupons were 1” diameter x ½” thick pieces of elastomer.
- The thickness of each coupon was measured with a digital micrometer.
- The coupon was treated once with a product.
- The thickness of the coupon was measured for a two week period with a micrometer.
- The thickness of an untreated coupon was measured for a two week period.
- The difference in the dimensional changes between the treated coupon and the un-treated coupon was calculated.
- The test results were plotted on a graph in the order of performance.

Compatibility Test Results



Compatibility Test Conclusion

TC-11 is more compatible with the sensitive elastomers tested than WD-40, Tri-Flow, or Boeshield T-9.